

***ABSTRACT OF THE DISCLOSURE***

A method of forming heat-resistant raised print on a substrate using a radiation-curable powder composition where the composition is cured using radiation. The powder composition includes one or more ultra violet radiation curable (meth)acrylated polyester powders, and optionally one or more additives. The method includes applying the (meth)acrylated polyester powder composition to a wet inked print on a substrate to produce a coated print, heating the coated print to melt temperature to form a raised-melt, and irradiating the raised-melt to form the radiation-cured heat-resistant raised print on the substrate.